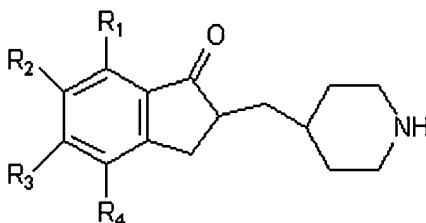


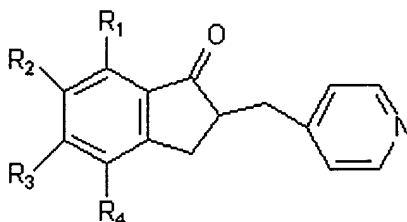
1. (Original) A process for the preparation of 2-(4-piperidiny) methyl-1-indanone of formula II, or a salt thereof,



Formula II

wherein R^1 , R^2 , R^3 , and R^4 are identical or different, and represent hydrogen, straight or branched -chain alkyl, alkoxy, alkoxycarbonyl, alkyl- or dialkyl-aminocarbonyloxy, trifluoromethyl, or halogen,

the process comprising reducing 2-(4-pyridyl) methyl-1-indanone of formula III, or a salt thereof,



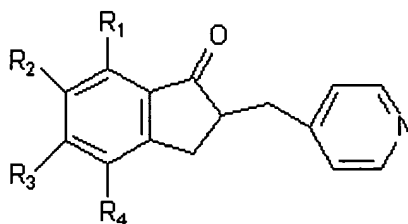
Formula III

wherein R^1 , R^2 , R^3 , and R^4 are as defined above; and recovering the 2-(4-piperidiny) methyl-1-indanone of formula II.

2. (Original) The process of claim 1, wherein R^1 and R^4 represent hydrogen and R^2 and R^3 represent methoxy in formula II and formula III.

3. (Original) The process of claim 1, wherein the reduction comprises hydrogenation in the presence of a catalyst.

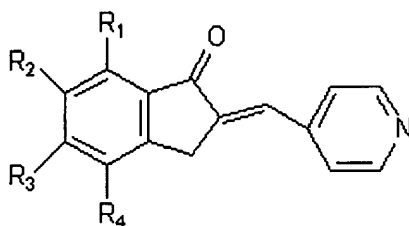
- 1 4. (Original) The process of claim 3, wherein the catalyst comprises one or more of
2 platinum oxide, ruthenium oxide, and rhodium/carbon.
- 1 5. (Original) The process of claim 3, wherein the hydrogenation is carried out at a
2 pressure of from about 1 to about 2 atmospheres using hydrogen gas.
- 1 6. (Original) The process of claim 3, wherein the hydrogenation is carried out at a
2 temperature of from about 10°C to about 35°C.
- 1 7. (Original) The process of claim 3, wherein the hydrogenation is carried out in a
2 solvent.
- 1 8. (Original) The process of claim 7, wherein the solvent comprises one or more of
2 ethers, alcohols, chlorinated hydrocarbons, esters, ketones, hydrocarbons, polar aprotic
3 solvents, water and mixtures thereof.
- 1 9.-15. (Cancelled).
- 2 16. (Original) The process of claim 1, wherein the recovering comprises one or more
3 of distillation, distillation under vacuum, filtration, filtration under vacuum, decantation, and
4 centrifugation.
- 1 17. (Original) A process for the preparation of 2-(4-pyridyl) methyl-1-indanone of
2 formula III, or a salt thereof,



3
4 **Formula III**

- 5 wherein R¹, R², R³, and R⁴ are identical or different, and represent hydrogen, straight or
6 branched -chain alkyl, alkoxy, alkoxycarbonyl, alkyl- or dialkyl-aminocarbonyloxy,
7 trifluoromethyl, or halogen,

8 the process comprising selectively reducing 2-(4-pyridyl) methylene-1-indanone of formula
 9 IV, or a salt thereof,



10
 11 **Formula IV**

12 wherein R^1 , R^2 , R^3 , and R^4 are as defined above; and recovering the 2-(4-pyridyl) methyl-1-
 13 indanone of formula III.

1 18. (Original) The process of claim 17, wherein R^1 and R^4 represent hydrogen and R^2
 2 and R^3 represent methoxy in formula III and formula IV.

1 19. (Original) The process of claim 17, wherein the reduction comprises
 2 hydrogenation in the presence of a catalyst.

1 20. (Original) The process of claim 17, wherein the catalyst comprises one or more of
 2 palladium/carbon, platinum/carbon and Raney nickel.

1 21. (Original) The process of claim 17, wherein the hydrogenation is carried out at a
 2 temperature of from about 10°C to about 35°C.

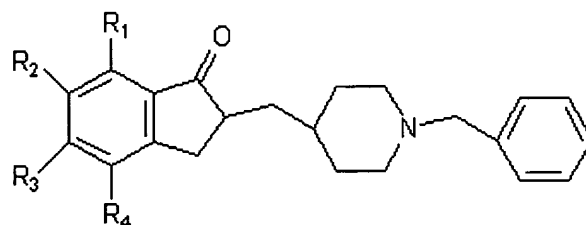
1 22. (Original) The process of claim 17, wherein the hydrogenation is carried out in a
 2 solvent.

1 23. (Original) The process of claim 22, wherein the solvent comprises one or more of
 2 ethers, alcohols, chlorinated hydrocarbons, esters, ketones, hydrocarbons, polar aprotic
 3 solvents, water, and mixtures thereof.

1 24.-30. (Cancelled).

31. (Original) The process of claim 17, wherein the recovering comprises one or more of distillation, distillation under vacuum, filtration, filtration under vacuum, decantation, and centrifugation.

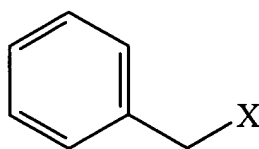
32. (Original) A process for the preparation of benzyl-piperidylmethyl-indanones of formula I, or a salt thereof,



Formula I

wherein R^1 , R^2 , R^3 , and R^4 are identical or different, and represent hydrogen, straight or branched -chain alkyl, alkoxy, alkoxycarbonyl, alkyl- or dialkyl-aminocarbonyloxy, trifluoromethyl, or halogen,

the process comprising reacting 2-(4-piperidyl) methyl-1-indanone of the formula II, or a salt thereof, prepared by the process of claim 1, with a benzyl derivative of formula V,



Formula V

wherein X is a leaving group; and recovering the benzyl-piperidylmethyl-indanones of formula I.

33. (Original) The process of claim 32, wherein the leaving group X in the benzyl derivative of formula V is chloride, bromide, iodide, tosylate, or sulphate.

34. (Original) The process of claim 32, wherein the reaction is carried out in the presence of a base and a phase transfer catalyst.

1 35. (Original) The process of claim 34, wherein the base comprises one or more of an
2 amine, an inorganic base and ammonia.

1 36. (Original) The process of claim 35, wherein the inorganic base is an alkali metal
2 carbonate.

1 37. (Original) The process of claim 36, wherein the alkali metal carbonate comprises
2 one or more of lithium carbonate, potassium carbonate and sodium carbonate.

1 38. (Original) The process of claim 34, wherein the phase transfer catalyst is
2 comprises one or more of quaternary ammonium salt, or quaternary phosphonium salt.

1 39. (Original) The process of claim 38, wherein the quaternary ammonium salt
2 comprises one or more of tetramethylammonium iodide, tetrabutylammonium iodide,
3 tetramethyl-2-butylammonium chloride, trimethylcyclopropylammonium chloride,
4 tetrabutylammonium bromide, and t-butylethyldimethylammonium bromide.

1 40. (Original) The process of claim 32, wherein the reaction is carried out at a
2 temperature of from about 0°C to about 40°C.

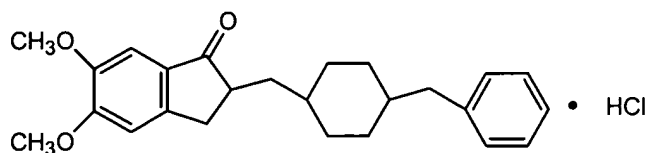
1 41. (Original) The process of claim 32, wherein the reaction is carried out in a
2 solvent.

1 42. (Original) The process of claim 41, wherein the solvent comprises one or more of
2 ethers, alcohols, chlorinated hydrocarbons, esters, ketones, hydrocarbons, polar aprotic
3 solvents, water and mixtures thereof.

1 43.-49. (Cancelled).

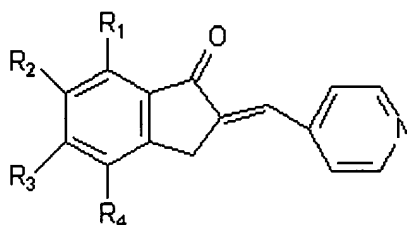
1 50. (Currently Amended) The process of claim 32, wherein the recovering
2 comprises one or more of distillation, distillation under vacuum, filtration, filtration under
3 vacuum, decantation, and centrifugation.

1 51. (Currently Amended) A process for the preparation of donepezil of formula VI
2 or a pharmaceutically acceptable salt thereof,

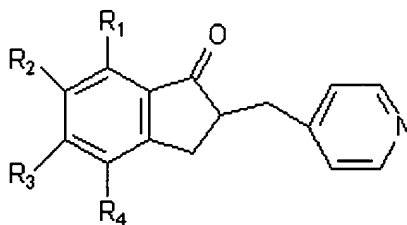
**Formula VI**

the process comprising:

(a) selectively reducing 2-(4-pyridyl) methylene-1-indanone of formula IV, or a salt thereof,

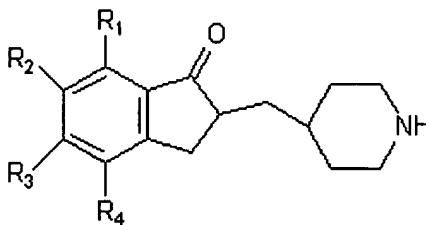
**Formula IV**

to obtain 2-(4-pyridyl) methyl-1-indanone of formula III,

**Formula III**

wherein R^1 and R^4 represent hydrogen and R^2 and R^3 represent methoxy in formula III and formula IV,

(b) reducing the 2-(4-pyridyl) methyl-1-indanone of formula III to obtain 2-(4-piperidinyl) methyl-1-indanone of formula II,

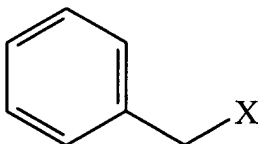


Formula II

wherein R^1 and R^4 represent hydrogen and R^2 and R^3 represent methoxy,

(c) reacting the 2-(4-piperidiny) methyl-1-indanone of formula II,

with a benzyl derivative of formula V,



Formula V

wherein X is a leaving group, in the presence of an inorganic base and a phase transfer catalyst, and

(d) recovering the donepezil or a pharmaceutically acceptable salt thereof.

52. (Currently Amended) The process of claim 51, wherein the leaving group X in the benzyl derivative of formula V is chloride, bromide, iodide, tosylate, or sulphate.

53. (Currently Amended) A pharmaceutical composition comprising a therapeutically effective amount of donepezil or a pharmaceutically acceptable salt thereof obtained by the process of claim 51; and one or more pharmaceutically acceptable carriers, excipients or diluents.